

Little Giant®

Ladder Systems

INNER FOOT REPLACEMENT

READ THESE INSTRUCTIONS COMPLETELY BEFORE YOU START. IF YOU DON'T UNDERSTAND THESE INSTRUCTIONS, PLEASE CALL 800-453-1192 FOR ASSISTANCE

1. Failure to comply with all instructions may result in serious injury.
2. Make sure this kit is compatible with your ladder. Before installing this kit, identify all kit components. If any components are missing, damaged or if you have any questions concerning the use of this kit on Little Giant Ladder Systems® products, please contact our Customer Experience Team at 800-453-1192. Do not substitute any components.
3. Inspect the ladder before installing this kit. Repair or replace any damaged or missing parts before using the ladder. Use only Little Giant Ladder Systems® replacement parts. If you are unable to repair it, discard the ladder.

COMPONENTS INCLUDED



INNER FEET [4]



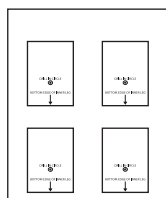
HEX HEAD BOLTS [4]



CENTER LOCK NUTS [4]



POP RIVETS [4]



TEMPLATE [1]

TOOLS REQUIRED



HAMMER



CHISEL



3/16" PUNCH



DRILL



3/16" DRILL BIT



1/8" ALLEN
WRENCH

(if using bolts & nuts)

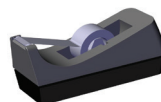


3/8" WRENCH

(if using bolts & nuts)



RIVET GUN
(if using rivets)



TAPE



SAFETY
GLASSES

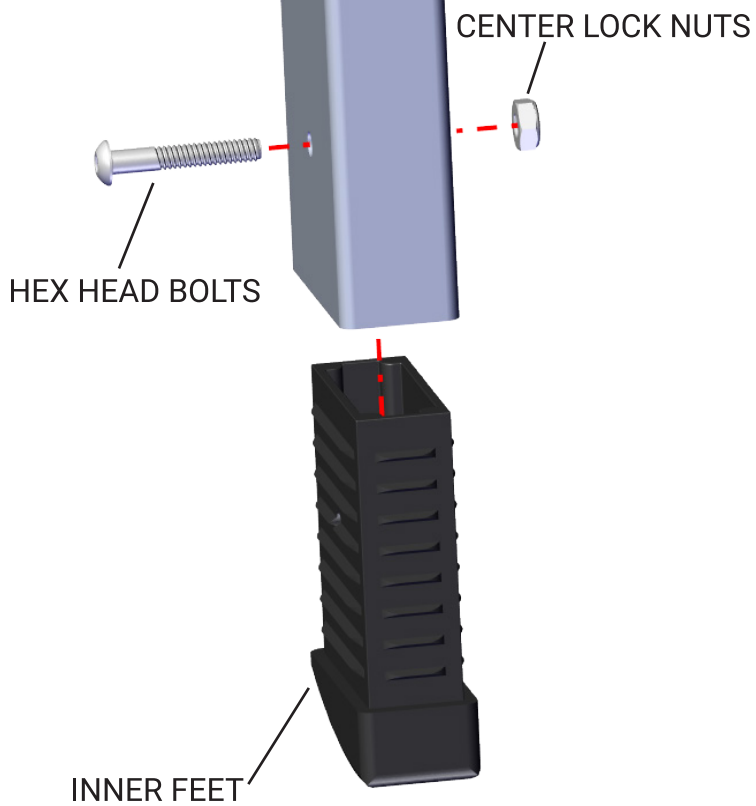
NOTE: IF ANY OTHER PART OF THE LADDER IS DAMAGED BEFORE OR DURING THE PROCESS OF INSTALLING AND/OR REPAIRING, Please contact our customer experience team for assistance at 800-453-1192.

DO NOT USE A DAMAGED LADDER!

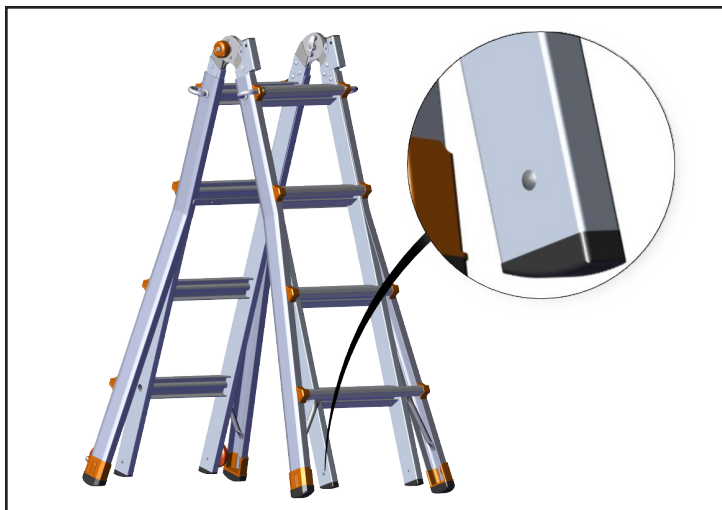
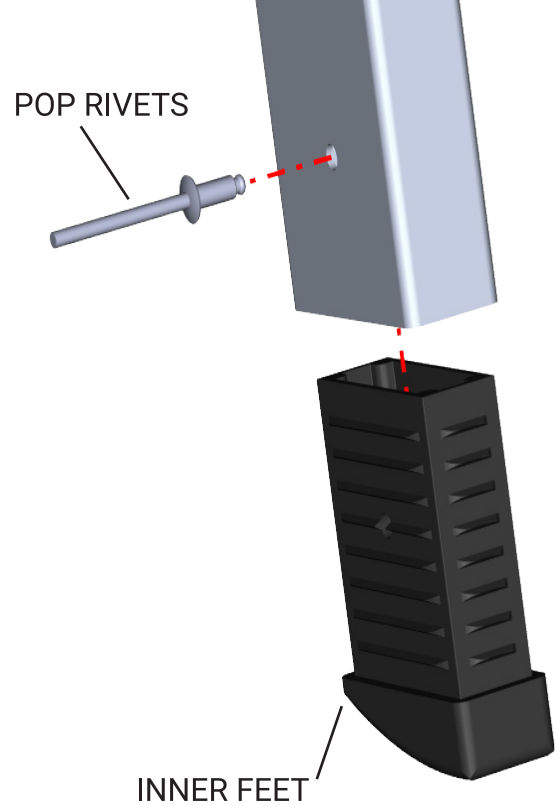
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BREAKDOWN

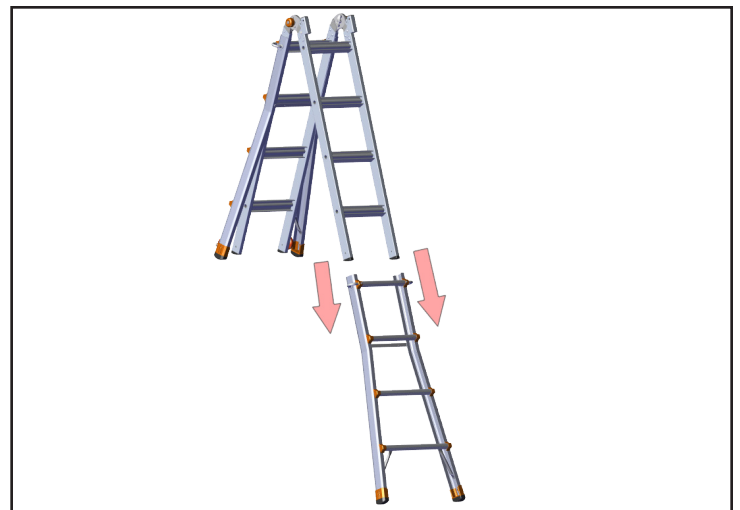
*with nuts & bolts
only reflects one foot



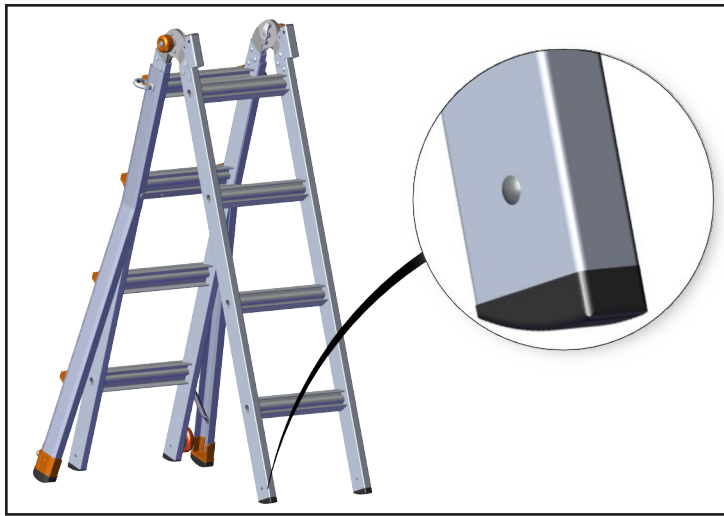
*with rivets
only reflects one foot



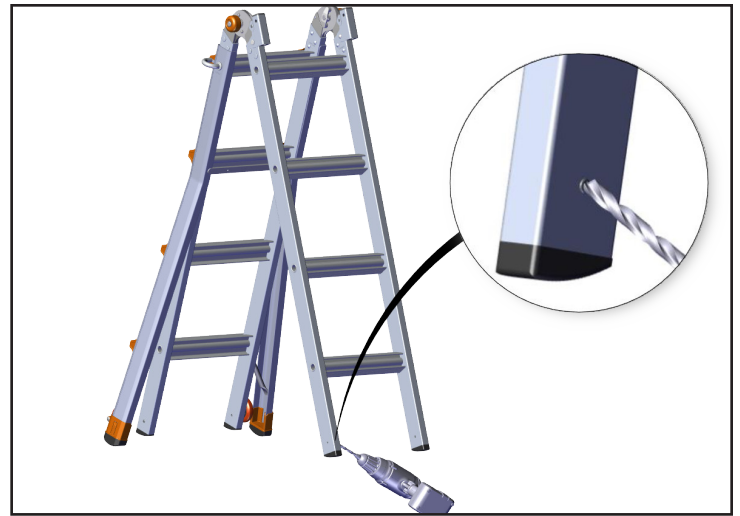
1. Locate the inner foot that needs to be replaced. It is highly recommended that all inner feet are replaced together to ensure balanced wear.



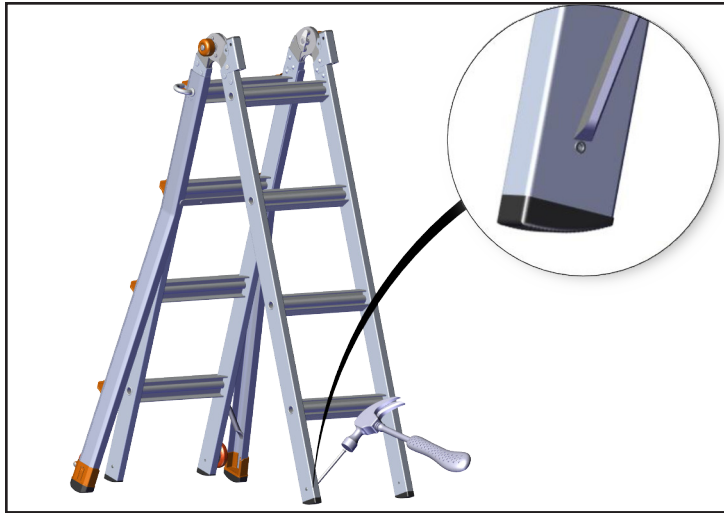
2. Remove outer assembly.



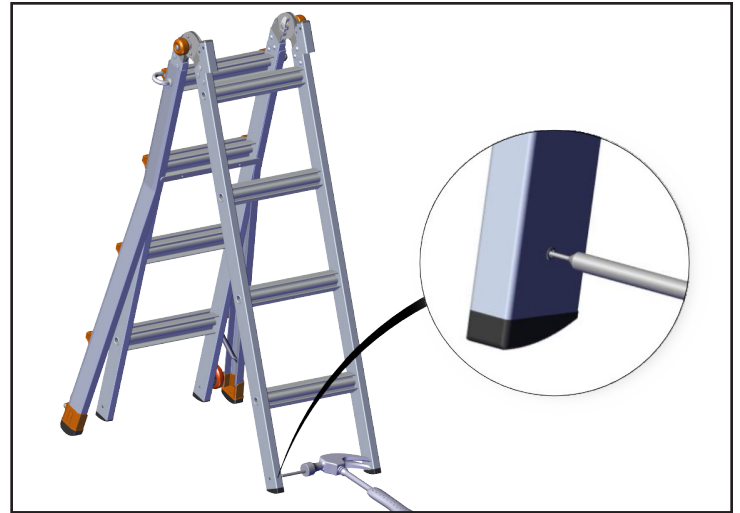
3. If applicable, locate the rivet that is holding the inner foot in place. Ready a drill with a 3/16" bit. If there is no rivet, proceed to step 7.



4. Drill through the clinch of the existing rivet.



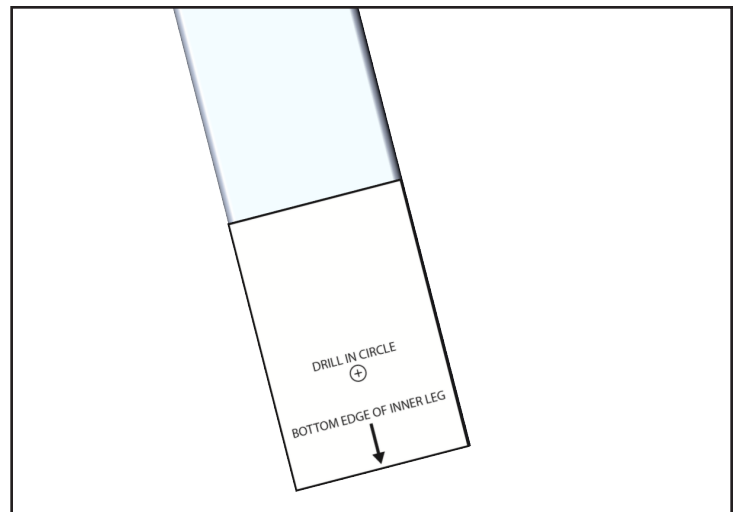
5. If necessary, use a hammer and chisel to remove any remaining clinch material. Take care not to damage the rail.



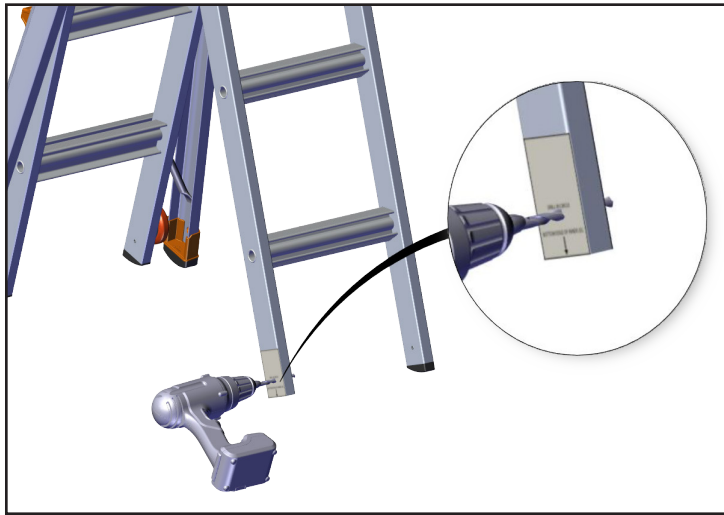
6. Using a hammer and 3/16" punch, completely remove and discard the rivet. Take care not to damage the rail.



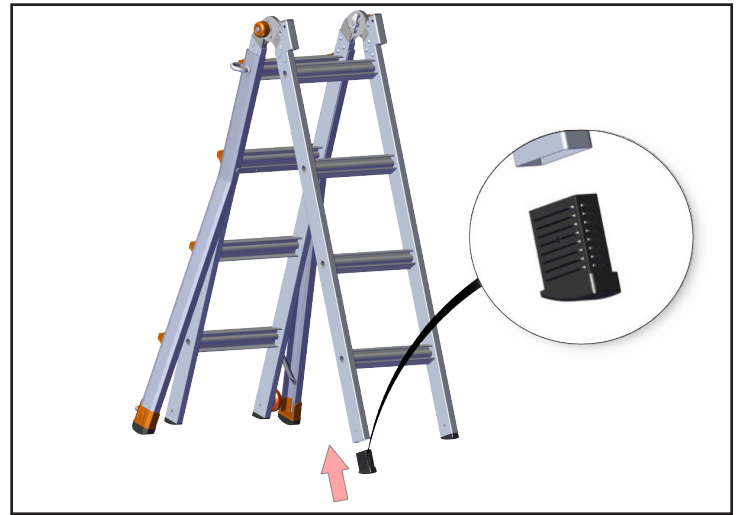
7. Remove existing inner foot and discard.



8. If there are no pre-existing rivet holes in your ladder, cut out and align the template at the bottom of the rail, and tape it in place.

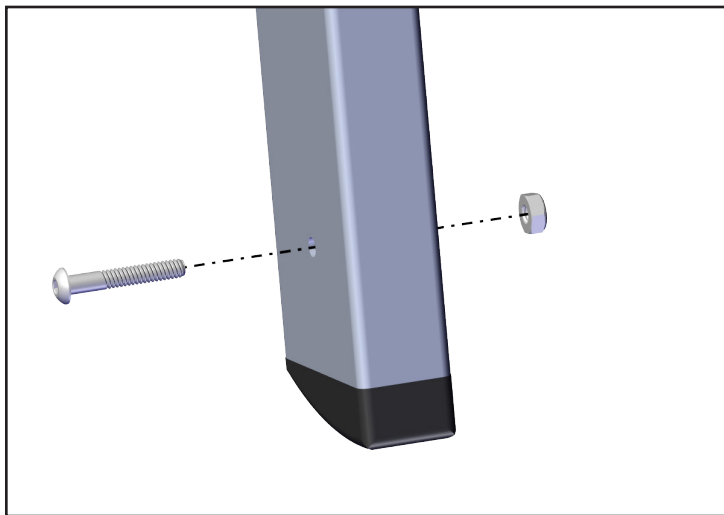


9. To ensure proper hole alignment of outer and inner faces of the rail, you must drill straight through, or drill in from each side of the rail, using the templates.

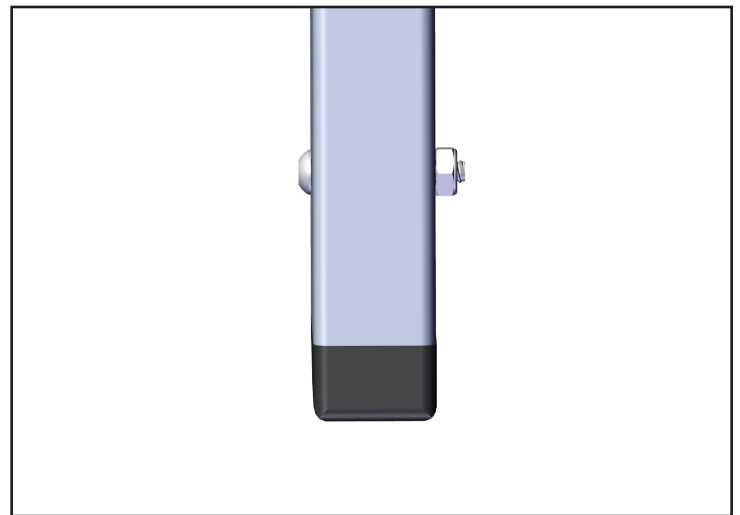


10. Insert the new foot, making sure the thicker side goes towards the outside of the ladder. Then see fastener instructions on the next page.

PROCEED WITH THESE STEPS BELOW IF USING BOLT AND NUT HARDWARE:

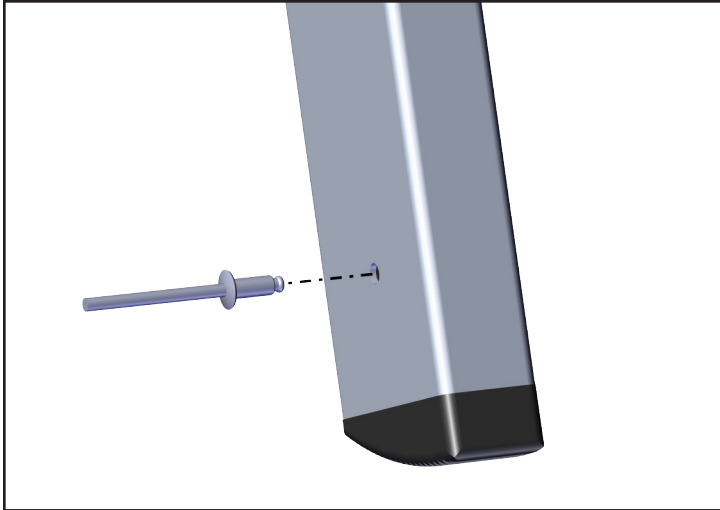


11. Using a 1/8" Allen Wrench and 3/8" wrench, secure the fasteners with the bolt head placed on the outside of the rail and the nut on the inside of the rail.



12. Be sure the fasteners are securely tightened before returning the ladder to service. Repeat this process on the remaining feet. Then proceed to step 15.

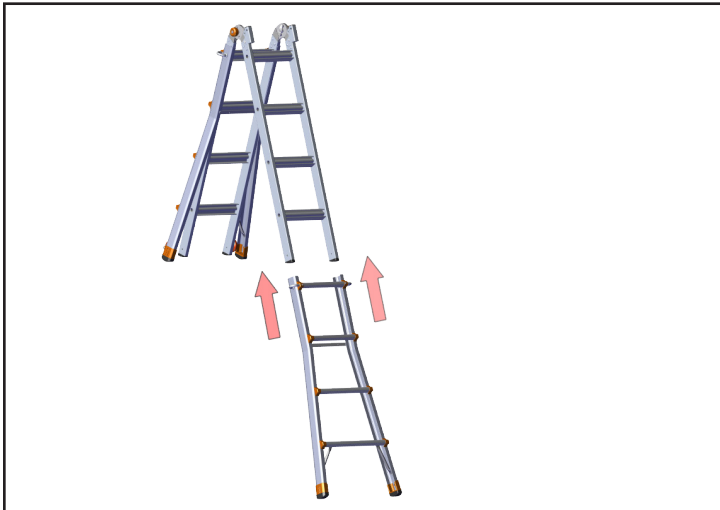
PROCEED WITH THESE STEPS BELOW IF USING RIVETS AND RIVET GUN:



13. Align and insert rivet into the hole at the base of the inner assembly. Only one pop rivet per foot is needed.



14. Set with a rivet gun. The rivet will expand and flare out, holding the inner foot snugly in place. Repeat this process on the remaining feet. Then proceed to step 15.



15. Reinstall the outer assembly onto the inner assembly. Make sure the ladder is completely stable before returning it to service.

INNER FOOT REPLACEMENT TEMPLATE
(cut out and tape in place before drilling)

